



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

269T9310-9
Job Sheet 171717



Part No: 269T9310-9

Job Qty: 12 ea

Part Name: Nut



Part Weight: 0 lbs

Job Created: 2/7/18

Due Date: 2/23/18

Type: SOLD

Status: Scheduled

Priority: Medium

Job Tracking No:

Created By: Marie Lajeunesse

Description:

Note: DWG 269T9310 Rev D IPP Rev A 18.02.06 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		2/22/18	0.00	0.00	Start Up Machining-4		18-5-10
120	Mori Seiki	12 pcs		2/23/18	0.25	2.40	MORI SL-154		
130	QC	12 pcs		2/23/18	0.00	0.00	QC2 Machining-5		
140	QC	12 pcs		2/23/18	0.00	0.00	QC8 Machining-5		18-05-11
150	Packaging	12 pcs		2/23/18	0.00	0.00	Packaging3-2		DAS
160	QC21-SA	12 Ea		2/23/18	0.00	0.00	QC21		21 MAY 11 2018

Part Op 120 - 1-Machine as per folio FB 782 FOLIO REV: _____ DWG REV: _____ 2-Debur

Descriptions: 150 - IDENTIFY AND STOCK

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R0.750	303 Round Bar 0.750	.4500 ft (.0375 ea)	120-Mori Seiki	5048610

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
120-Mori Seiki	M303R0.750	0	110	0
		= .42	= 89	

Part Specifications

Specifications could not be found.

Plex 2/7/18 4:16 PM Dart.lajeunesse.marie



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CANADA
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www.dartaerospace.com

Container No: S070259



Part: 269T9310-9

Job No: 171717

Serial No/Batch: S070259

Revision: D

Inspector:

Date: 05/10/18

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

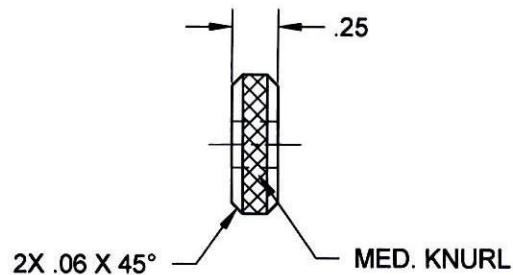
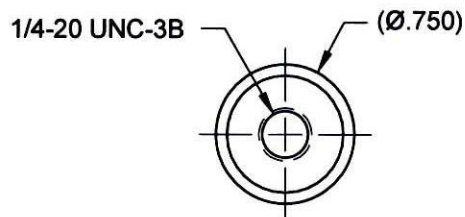
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



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WORK ORDER
NO. 17177
20180502
22

(-9)
NUT

RED BARN MACHINE	
TITLE MICROMETER FLAPPING HINGE	
DWG NO. 269T9310-9	REV D
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWN BY: CLOUGH
TOLERANCES ON:	APPROVED: <i>D. M.</i>
DECIMALS .XXX ± .010	HEAT TREAT
FRACTIONS ± 1/32	FINISH
ANGLES ± .5°	SPEC
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL SCHWEIZER
SCALE 1:1	DATE 10-8-09 SHEET 5 of 5

